



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5473-1

Job Sheet 185589



Part No: D5473-1

Job Qty: 3 ea

Part Name: Fuel Gauge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/29/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: D5473 REV.A IPP REV:A 17.10.19 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		11/29/18	0.00	0.00	Purchasing		DEC 03 2018
110	Packaging	3 pcs		11/29/18	0.00	0.00	Packaging2		DEC 03 2018
120	QC	3 pcs		11/29/18	0.00	0.00	QC6		DEC 03 2018
130	Packaging	3 pcs		11/29/18	0.00	0.00	Packaging3-2		DEC 03 2018
140	QC21-SA	3 Ea		11/29/18	0.00	0.00	QC21		DEC 03 2018

Part Op 100 - Issue P/O: 41543 Purchase Part Number: TR-1FL-D1 Supplier: ELECTRONICS INTERNATIONAL INC.
Descriptions: Certificate of conformity is required

110 - Receive & Inspect for Damage & Mat'l Certs

120 - QC6- All purchased or subcontracted products

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

CY DEC 03 2018

DAS
13
9-80

x3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
TR-1FL-D1	Fuel Gauge	3 Ea (1 ea)	100-Purchasing	S134187

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	TR-1FL-D1	3	1	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S134188



Part: D5473-1
Job No: 185589
Serial No/Batch: S134188

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/03/18

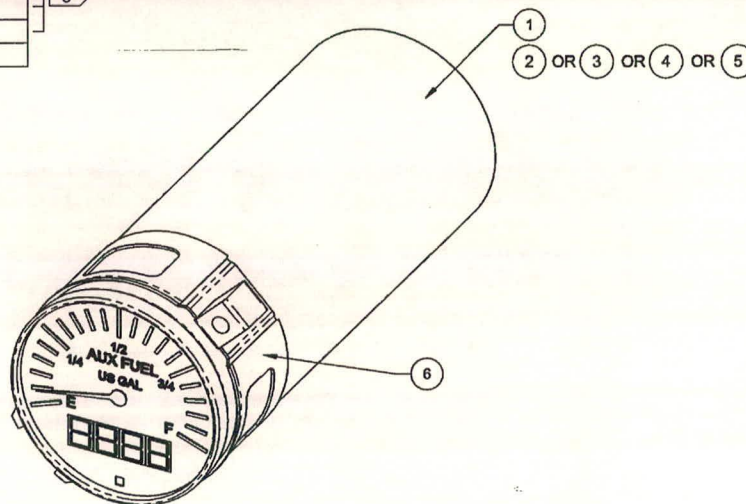
Plex 12/3/18 2:35 PM dart.lavoie.chantal

2

DEC 3 2018
DEC 3 2018
DEC 3 2018

DEC 3 2018
TO
FROM

ITEM	QTY -041	QTY -043	QTY -045	QTY -047	P/N	DESCRIPTION
	X				D5473-041	FUEL GAUGE ASSEMBLY D350-794-011 INSTALLATION
		X			D5473-043	FUEL GAUGE ASSEMBLY D130-794-021 INSTALLATION
			X		D5473-045	FUEL GAUGE ASSEMBLY D350-794-111 INSTALLATION
				X	D5473-047	FUEL GAUGE ASSEMBLY D130-794-121 INSTALLATION
1	1	1	1	1	D5473-1	FUEL GAUGE
2	1				D350-794-CAL1	AS350 CALIBRATION FILE
3		1			D130-794-CAL1	EC130 CALIBRATION FILE
4			1		D350-794-CAL2	AS350 CALIBRATION FILE
5				1	D130-794-CAL2	EC130 CALIBRATION FILE
6	1	1	1	1	MS28042-1A	CLAMP - INSTRUMENT MOUNT



D5473-04X FUEL GAUGE ASSEMBLY

NOTES:

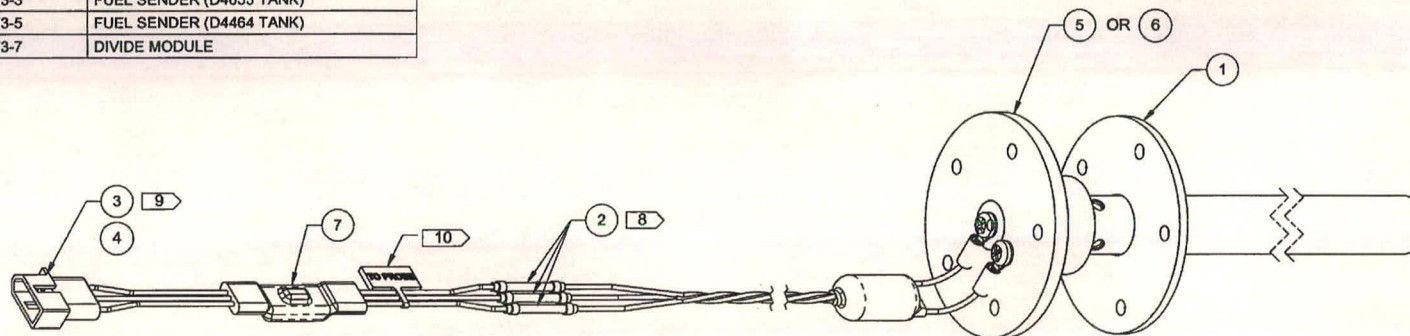
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5473-04X" PER QSI 044 6.1
- 7) WEIGHT: N/A
- 8) LOAD CALIBRATION FILE PER THE INSTRUCTIONS FOUND IN SECTION 6.2 OF THE CALIBRATION PROCEDURE CAL-D350-794-1 Rev A, OR LATER APPROVED REVISION.

RELEASED
2017-10-06
EEN17-687

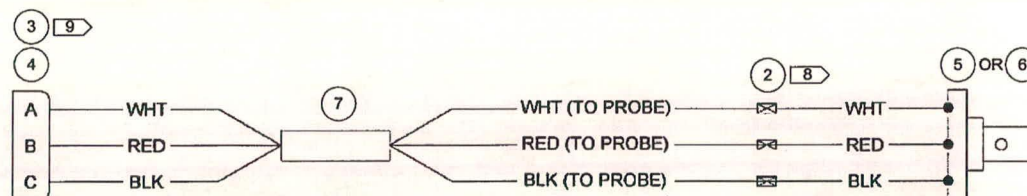
APPROVED

REV.	NEW ISSUE	DESCRIPTION	WK	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	WK			
CHECKED	RF	DRAWING NO.	REV. A	
MFG. APPR.	RQ	D5473		SHEET 1 OF 5
APPROVED	HS	TITLE	SCALE	
DE APPR.	DS	FUEL GAUGE & SENDER	NTS	
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ITEM	QTY -061	QTY -063	P/N	DESCRIPTION
	X		D5473-061	FUEL SENDER ASSEMBLY (D4055 TANK)
		X	D5473-063	FUEL SENDER ASSEMBLY (D4464 TANK)
1	1	1	D4025-3	GASKET
2	3	3	D4290-19	WIRE SPLICE (BLUE)
3	3	3	D4290-35	CRIMP PIN
4	1	1	D4290-41	PLUG HOUSING
5	1		D5473-3	FUEL SENDER (D4055 TANK)
6		1	D5473-5	FUEL SENDER (D4464 TANK)
7	1	1	D5473-7	DIVIDE MODULE



D5473-06X FUEL SENDER ASSEMBLY



NOTES:

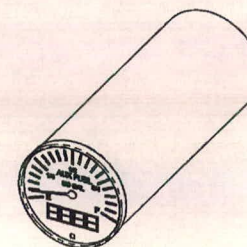
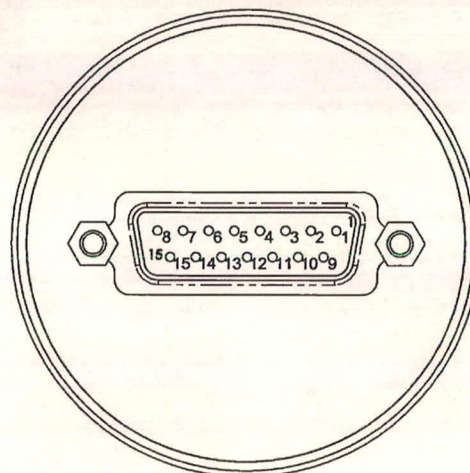
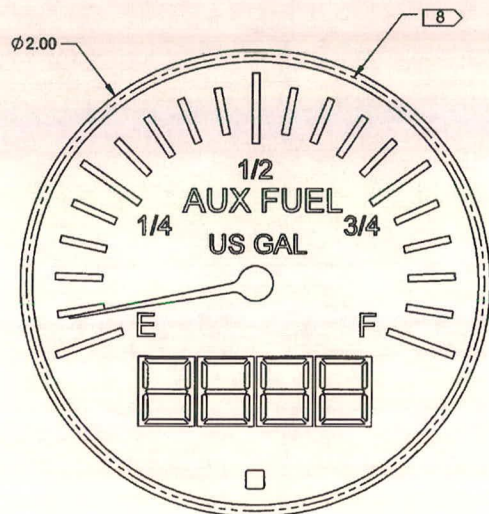
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5473-06X" PER QSI 044 6.1
- 7) WEIGHT: N/A
- 8) CRIMP USING A RAYCHEM AD-1377 OR EQUIVALENT CRIMP TOOL
- 9) CRIMP USING A MOLEX 63819-1200 OR EQUIVALENT CRIMP TOOL, AND INSERT USING A MOLEX 11-02-0003 OR EQUIVALENT INSERTION TOOL
- 10) REMOVE "TO PROBE" LABEL AFTER ASSEMBLY

D5473-06X FUEL SENDER ASSEMBLY WIRING DIAGRAM

RELEASED
2017-10-06

APPROVED

DESIGN	WK	DART AEROSPACE LTD	
DRAWN	WK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5473	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FUEL GAUGE & SENDER	NTS
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- PIN CALLOUT:**
- 1 - POWER IN (14 OR 28 VDC)
 - 2 - RS-232 TX OUT TO DB9 PIN 2
 - 3 - RS-232 RX IN TO DB9 PIN 3
 - 4 - CONSTANT POWER, OPTIONAL (9 TO 28 VDC)
 - 5 - YELLOW CAUTION OUT
 - 6 - EXTERNAL SWITCH INPUT
 - 7 - P-300C (BLACK) TO P-300C/4 MODULE (GROUND)
 - 8 - NOT USED
 - 9 - GROUND
 - 10 - GROUND TO DB9 PIN 5
 - 11 - GROUND
 - 12 - RED WARNING OUT
 - 13 - BACKLIGHT CONTROL (0 TO 40 VDC)
 - 14 - P-300C (RED) TO P-300C/4 MODULE (5 VDC)
 - 15 - P-300C (WHITE) TO P-300C/4 MODULE (SIGNAL)

D5473-X FUEL GAUGE

DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	OPERATING TEMPERATURE	POWER CONSUMPTION	OPERATING VOLTAGE	TECHNICAL STANDARD ORDER	ENVIRONMENTAL QUALIFICATION
D5473-1	ELECTRONICS INTERNATIONAL INC.	TR-1FL-D1	-40°C TO +70°C -40°F TO 158°F	6 TO 55 VOLTS, 0.075 AMPS	28 VDC	TSO-C55A	DO-160G

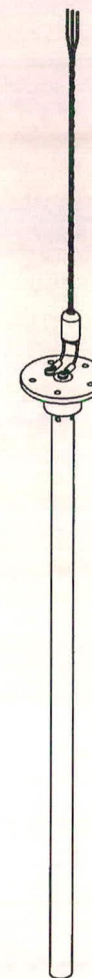
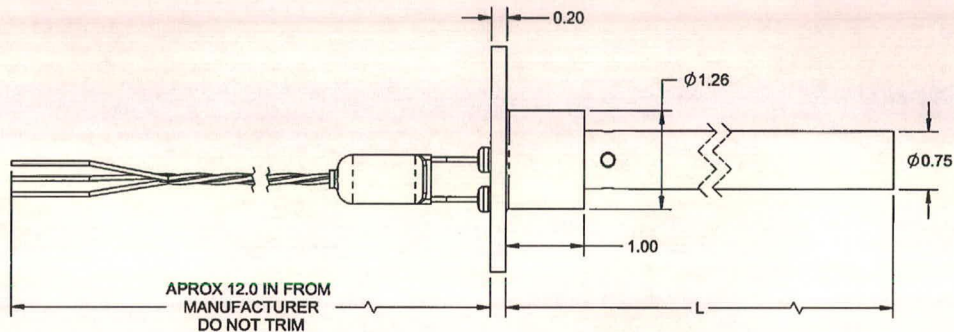
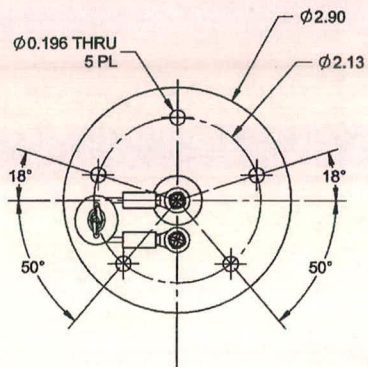
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.30lbs
- 8) WHITE GRAPHICS ON BLACK BACKGROUND

RELEASED
2017-10-06

APPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO. D5473	REV. A
MFG. APPR.	RQ	TITLE FUEL GAUGE & SENDER	SCALE NTS
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DE APPR.	DS		
DATE	17.07.04		



D5473-X FUEL SENDER

DART PART NUMBER	ASSOCIATED TANK ASSEMBLY	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	WEIGHT (LBS)	TECHNICAL STANDARD ORDER (TSO)	ENVIRONMENTAL QUALIFICATION
D5473-3	D4055	ELECTRONICS INTERNATIONAL INC	P-300C-D1	25.50	0.51	TSO-C55A	DO-160G
D5473-5	D4464	ELECTRONICS INTERNATIONAL INC	P-300C-D3	23.63	0.50	TSO-C55A	DO-160G

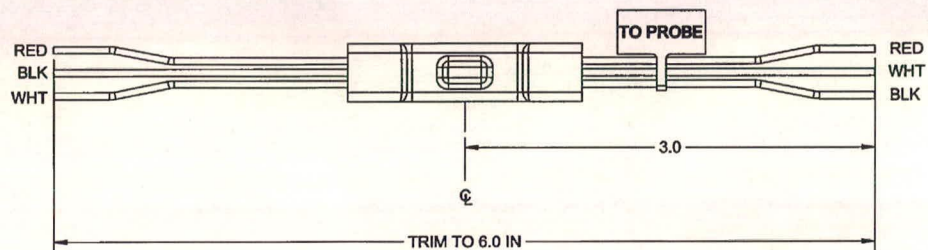
NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE
- 8) RECEIVING INSPECTION REQUIREMENTS:
 - a) INSPECT FOR VISUAL DAMAGE
 - b) OVERALL CYLINDER LENGTH - SEE TABLE

RELEASED
2017-10-06

APPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO. D5473	REV. A
MFG. APPR.	RQ	SHEET 4 OF 5	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FUEL GAUGE & SENDER	NTS
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D5473-X DIVIDE MODULE

DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	LENGTH "L" (INCHES)	WEIGHT (LBS)
D5473-7	DIVIDE MODULE	ELECTRONICS INTERNATIONAL INC	P-300C/4	N/A	0.05

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE TABLE
- 8) INSPECT FOR VISUAL DAMAGE
- 9) THIS PART IS INCLUDED WITH THE FUEL SENDER

APPROVED

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO. D5473	REV. A
MFG. APPR.	RQ		SHEET 5 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FUEL GAUGE & SENDER	NTS
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041543**

Supplier: ELI001-VU
Electronics International Inc.
63296 Powell Butte Hwy
Bend, OR 97701 USA
Phone: 541-318-6060
Fax: 541-318-7575

PO No: PO041543

PO Date: 11/1/18

Due Date: 12/4/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A018 ELECTRICAL EQUIPMENT
A025 CERTIFICATION OF CONFORMANCE
A040 NOTIFICATION OF QUALITY ESCAPE
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY
DOCUMENTS

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		TR-1FL-D1			Fuel Gauge As per Dwg D5473 Rev. A	Firmed	-	12/4/18	3 Ea	0 Ea	3 Ea	\$795.00/Ea	\$2,385.00
Grand Total:												\$2,385.00	

Order Notes

Plex 12/3/18 2:34 PM dart.lavoie.chantal

From: Electronics International Inc.
63296 Powell Butte Highway
Bend, OR 97701
Phone: (541) 318-6060 Fax: (541) 318-7575
www.Buy-EL.com
Support@Buy-EL.com

Invoice #: 151397
Date: 11/02/2018
Time: 08:35
Sales Person: DP
Dealer: Y 2646
Drop Ship: N
Type: S B 11/15/2018

Ship to: Dart Aerospace Ltd.
1270 Aberdeen St.

Bill to:

Hawkesbury

ON K6A 1K7

P/O: 041543

Terms: Net 15

Card #:

Ship Via: FedEx Int'l Pri

Phone: 613-632-9577

QTY	B/O	Shipped	Description	Price	Total
3		3	TR-1FL-D1 Pkg	\$795.00	\$2385.00
1		1	C of C	N/C	
			Packaging and Handling Fee 151 793 24	\$15.00	\$15.00
				Total:	\$2400.00

DAS
38
9-89

Any EI product installed on a certified aircraft must be installed in accordance with an applicable EI STC. All accessories must only be connected to an EI product. Sorry, no refunds on some custom items (special marked instruments, custom cables, etc.)

Shipper: AS

Shipped via: FedEx Int'l Pri

Date Shipped: 11/30/2018

AP#:

Trk #:

474689086970

RO4

**** PLEASE PAY FROM THIS INVOICE ****

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If the installer of your purchased product does not have the skills, knowledge, tools, equipment or facility to perform and determine whether the installation of the product is safe, reliable and/or accurate as well as to determine whether this product is operating properly after installation, **DO NOT INSTALL THIS PRODUCT**. If the owner/pilot and/or installer are unwilling to take the responsibility for the installation and operation of this product, **DO NOT INSTALL THIS PRODUCT**. This product may be returned for a refund. Contact EI for details.

By installing your purchased product, the aircraft owner/pilot and installer agree to hold EI harmless and in no way responsible for monetary compensation, including punitive damages for any incident, harm and/or damage associated with this product (including but not limited to the ones listed above).

Keep the Operating Instructions of your purchased product in the aircraft at all times. The pilot must understand the operation and limitations of this product before flying the aircraft. Do not allow anyone to operate the aircraft who does not know how to properly interpret and operate this product. To obtain the necessary knowledge or skill necessary, contact the FAA or a local flight instructor for training prior to flying the aircraft with this product. If training is received, an entry into your pilot log book must be made.

If you detect a problem using your purchased instrument, it is your responsibility to take appropriate action to insure the safety of the flight. Practice simulating problems to build your skills and to improve your understanding of the relationships between problems and their affects on the displayed data. To insure you are taking appropriate action, contact a knowledgeable flight instructor for training. Inappropriate action can lead to aircraft and/or engine damage, personal injury or death.

The obligation assumed by EI under all warranties is limited to repair, replacement or refund of the product, at the sole discretion of EI.

All warranties shall not apply to any product that has been repaired or altered by any person other than EI, or that has been subjected to misuse, accident, incorrect wiring, negligence, improper or unprofessional assembly or improper installation by any person. All warranties do not cover any reimbursement for any person's time for installation, removal, assembly, troubleshooting or repair. EI retains the right to determine the reason or cause for warranty repair. EI is not liable for expenses incurred by the customer or installer due to factory updates, modifications, improvements, changes, or any other alterations to the product that may affect the form, fit, function or operation of the product. EI is not responsible for shipping charges or damages incurred under all warranties.

All warranties do not extend to any machine, vehicle, boat, aircraft or any other device to which the EI product may be connected, attached, interconnected or used in conjunction with in any way.

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Buy-Ei.com

**Electronics
International Inc.**



(541) 318-6060

1018181, 10/18/18

Certificate of Conformance



Electronics International, Inc.

63296 Powell Butte Highway
Bend, OR 97701 USA

Phone: (541) 318-6060
www.Buy-Ei.com

Invoice Number: 151397
Customer P/O: 041543
Company: Dart Aerospace Ltd.

[illegible]

I certify that the item(s) listed above meet or exceed the requirements of Electronics International's drawings and specifications. The TSO marked item(s) are in accordance with applicable Technical Standard Orders inclusive markings, have been tested appropriately and are in condition for installation.

Date of Conformance: 11/30/2018

Conformed By: _____

Andrea Snow

Electronics International Inc. (EI) is not liable or responsible for a pilot's action or any situation that results in personal injury, property damage, missed commitments, lack of use of an aircraft or any expenses incurred due to: product failure, inaccuracy in displayed data or text files, display or display format issues, software bugs or problems, upgrade or customization issues, misinterpretation of the display, warning and/or limit settings, calibration problems, installation issues (leaks, miswiring, obstructions, damage to aircraft or components, incorrect installation of any part(s), wrong parts, parts that don't fit, etc.) or any other issue(s) related to the installation or operation of this product. All of the aforementioned are solely the pilot's and/or installer's responsibility.

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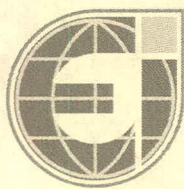
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All warranties do not extend to any machine, vehicle, boat, aircraft or any other device to which the EI product may be connected, attached, interconnected or used in conjunction with in any way.

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1018181, 10/18/18